

IN THE CLAIMS:

1. (CURRENTLY AMENDED) A dual use injection molding tool comprising:

injection molding tool having a mold cavity and adapted to inject molten thermoplastic material into said mold cavity through ~~with techniques for~~ both low pressure and high pressure injection molding ~~techniques, said mold cavity adapted to form for injection of material into a~~ bolster adapted for use in connection with an interior trim component for a vehicle; and

a lifter operatively engaged to said injection molding tool and disposed along the periphery of said mold cavity, said lifter adapted to actuate between a retracted, non-functional position and an extended, functional position, to prevent molten thermoplastic material from venting along the periphery of said mold cavity,

wherein said lifter is actuated in a retracted position for injection of molten thermoplastic into said mold cavity through a low pressure injection molding technique and actuated in an extended position for injection of molten thermoplastic into said mold cavity through a high pressure molding technique.

2. (CANCELLED)

3. (CANCELLED)

4. (CANCELLED)

5. (CANCELLED)

6. (CANCELLED)